

**OWNER'S MANUAL
MANUALE DI ISTRUZIONI
MANUEL D'UTILISATION
MANUAL DO UTENTE
MANUAL DEL PROPIETARIO
ΕΓΧΕΙΡΙΔΙΟ ΟΔΗΓΙΩΝ**

**FUCILI SEMIAUTOMATICI
SEMI-AUTO SHOTGUNS
FUSILS SEMI-AUTOMATIQUES
ARMAS SEMI-AUTOMATICAS
ESCOPETAS SEMIAUTOMATICAS
ΗΜΙΑΥΤΟΜΑΤΑ ΟΠΛΑ**

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FABARM

SAFETY RULES

WARNING :READ THESE SAFETY RULES & OPERATORS MANUAL BEFORE HANDLING YOUR FIREARM

- Never point a firearm at anyone and always keep the muzzle pointed in a safe direction.
- Always treat all firearms as if they are loaded. Don't rely on your gun's "safety".
- Firearms should be unloaded when not in use and stored in a safe and secure location. Keep firearms and ammunition away from children.
- Use correct ammunition. Only use ammunition that exactly matches the caliber or gauge markings on your firearm.
- Always wear ear and eye protection when shooting.
- Before shooting be sure the barrel is clear of obstructions.
- Never load your firearm until you are in a location where it is safe to shoot. Always keep the safety engaged until you are ready to shoot.
- Keep your finger off the trigger while loading or unloading the shotgun.
- If your gun fails to fire,keep it pointed in a safe direction,then unload it carefully avoiding exposure to breech. If your gun fires, but the report of recoil seem weak, unload it and ensure the barrel is not obstructed.
- Don't alter or modify your gun. Use only genuine parts.
- Clean amd maintain the firearm according to the instructions in this booklet.
- Keep your firearm unloaded. Never carry or store a loaded firearm in a bulding or a vehicle.

ASSEMBLY

FABARM's semi-automatic shotguns are packed with the barrels separated from the stock-receiver-forend groups.

1. To assemble, unscrew the forend cap from the stock-receiver-forend group and slide off the forend **(FIG.1)**
2. With the bolt forward,position the barrel extension between the bolt and the inside of the receiver while ensuring the gas cylinder hanging below the barrel slides over the shaft of the magazine cap. Move the barrel carefully to the rear until it seats in the receiver and the gas cylinder is seated in the gas piston **(FIG.2)**.
3. Slide the forend over the gas cylinder/piston and magazine tube being careful to guide it all the way back into the two slots of the receiver then screw the forend cap onto the threaded shaft of the magazine cap which is protruding from the front of the forend **(FIG.3)**. Tighten this cap firmly by hand.

LOADING THE SHOTGUN with free carrier feature

1. Before loading the shotgun, put the safety on SAFE by pushing the safety button on the side where the red stripe is seen.
2. Push the free carrier latch to the rear of the gun until it clicks (**FIG. 4**).
3. Pull the cocking handle back until the bolt locks open (**FIG.5**).
4. Place a shell in the receiver through the ejection port crimped end forward (**FIG.6**).
5. To chamber the shell, point the shotgun in a safe direction and depress the carrier latch button located on the left side of the receiver. This will close the bolt chambering the shell in the process (**FIG. 7**).
6. Hold the shotgun upside down, cradling the top of the receiver in the palm of your left hand. Insert the shells by pressing the carrier down with the crimped end of the shell to give access to the magazine tube until the shell latch snaps into place to hold the shell (**FIG.8**).
7. Take the shotgun off safe by pushing the safety off.

UNLOADING THE SHOTGUN with free carrier feature .

1. To unload the chamber, pull open the bolt and remove the shell.
2. Hold the shotgun upside down.
3. Push the free carrier down (**FIG.9**) and pull back the multi use button : shells will come out from the magazine. (**FIG.10**)

REMOVING/INSTALLING CHOKE TUBES

WARNING : Unload the firearm before changing choke tubes. Leave the action open and the chamber and magazine empty when changing choke tubes.

1. Engage the safety switch.
2. Place the choke tube wrench into the choke tube.
3. Turn the wrench counter-clockwise to remove the choke tube.
4. Select the desired choke tube and insert the tube into the barrel.
5. Screw it in clockwise until tight. Make certain it is tight using the choke wrench but do not over tighten. A small amount of lubricate on the treads will ensure the choke tube can be installed and removed with ease.
6. With the action open and the chamber and magazine empty, check the choke tube occasionally to make sure the tube has not loosened.

NEVER USE THE BARREL WITHOUT ANY CHOKE TUBES.

DISASSEMBLY

1. Place the shotgun on safe and ensure that it is completely unloaded.
2. With the bolt closed,unscrew the forend cap and slide off the forend. Then carefully remove the barrel (**FIG.11**). The gas piston slides off the front of the magazine cap shaft (**FIG.12**).
3. Using the ring of an empty shell,carefully pry the cocking handle out and remove it as show in **FIG.13**. Remove the action bar bolt group assembly (**FIG.14**). Bolt,action bar and recoil spring being removed from the receiver by being slid down the magazine tube (**FIG.15**).
4. With a pin punch tap out the two trigger guard pins (**FIG.16**).
The trigger group can be removed by pulling outward (**FIG.17**).

MAINTENANCE AND CLEANING

The proper maintenance and cleaning of your shotgun will enhance the performance and extend the service life of your FABARM shotgun.

BARREL : Wet a patch with bore cleaning solvent and wet the inside of the bore by pushing the wet patch through from the chamber end of the barrel.

BOLT & GAS PISTON : The bolt and the gas piston as important components must be cleaned throughly. A good gun oil and bristle brush should clean it sufficiently.

Avoid over-lubrication. A thin coat of a quality gun oil will help prevent rust.

SHOTGUN REASSEMBLY

1. Put the recoil spring back in place on the magazine tube.
2. Place the bolt assembly on the end of action bar and don't forget to put the locking bolt in position first (**FIG.18**).
3. Guide the assembly into the tracks on both sides of the receiver and snap the cocking handle into position (**FIG. 19**).
4. Reinstall the trigger guard assembly and install the two trigger guard retaining pins (**FIG. 20**).
5. Install the piston with the hollow end forward, install the barrel,after which slide the forend on the magazine tube and screw on the forend cap (**FIG.21**).

STOCK DROP MODIFICATION

On FABARM semiauto shotguns, it's available a set of spacers to modify the drop of the stock +/- 5mm (1/5 inch) from the standard drop. To do it you have to put the spacer around the stock tube between the receiver and the stock. It's also possible to modify +/-10 mm (2/5 inch) the drop of the stock fitting two spacers between receiver and stock.

KINETIC RECOIL REDUCERS

On FABARM semiauto shotguns it's possible to install the stock and forend kinetic recoil reducer, each one weight 200 gr.

You can fit the forend reducer instead of the forend cap, and the other in the stock connecting rod after took out the pad.

ADJUSTABLE STOCK

For models equipped with an adjustable stock :

1. Using the appropriate ALLEN wrench, loosen the lock screws so the cheekpiece can slide free of the buttstock (**FIG.22**).
2. With the cheekpiece removed from the buttstock, use the appropriate ALLEN wrench to move the 2 pivots to the right or the left and turn the height adjustment screw to your preferred position (**FIG.23**). Refit the cheekpiece back on the buttstock by sliding it down on the support posts (**FIG.24**).
3. Using the appropriate ALLEN wrench, retighten the lock screws.

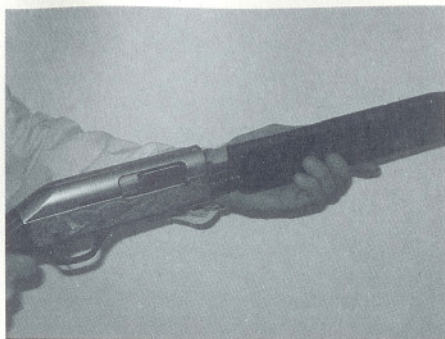


Fig. 1

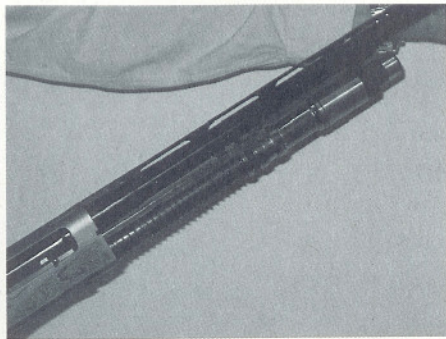


Fig. 2

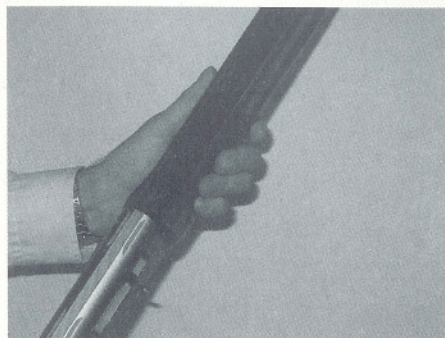


Fig. 3



Fig. 4



Fig. 5



Fig. 6

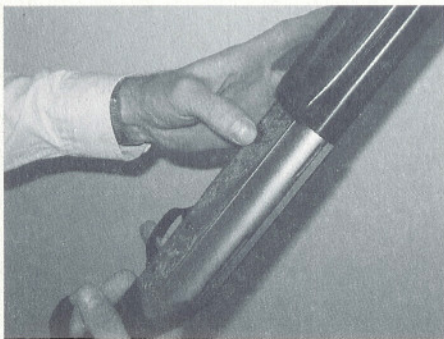


Fig. 7

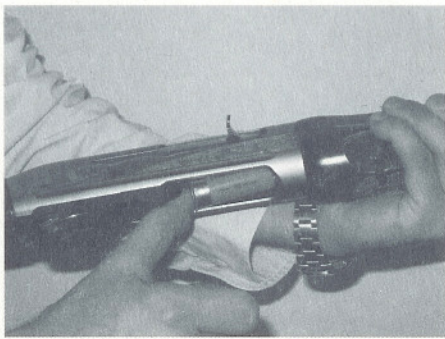


Fig. 8

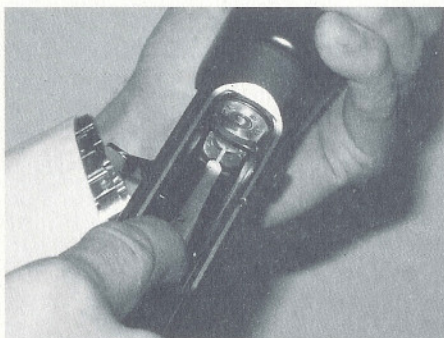


Fig. 9

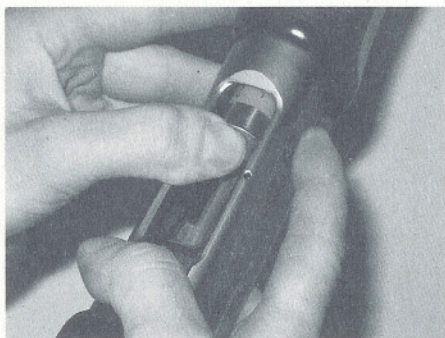


Fig. 10

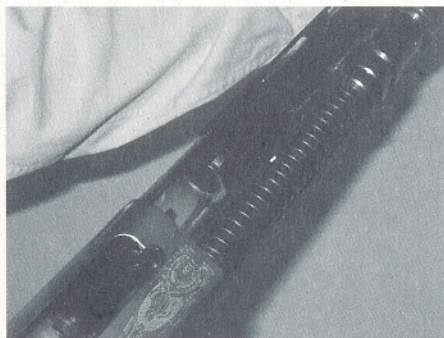


Fig. 11

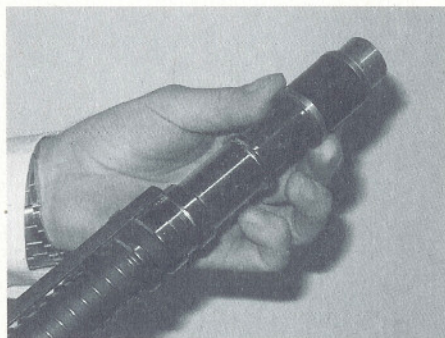


Fig. 12

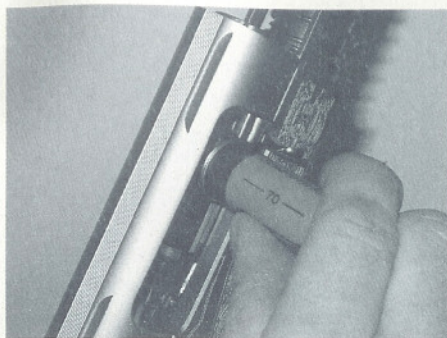


Fig. 13



Fig. 14

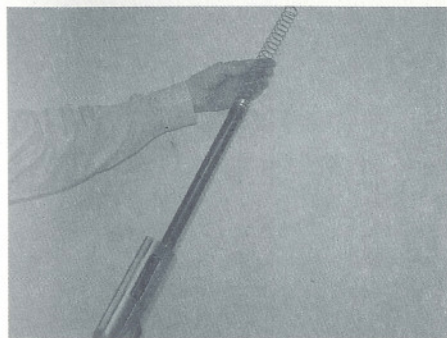


Fig. 15



Fig. 16

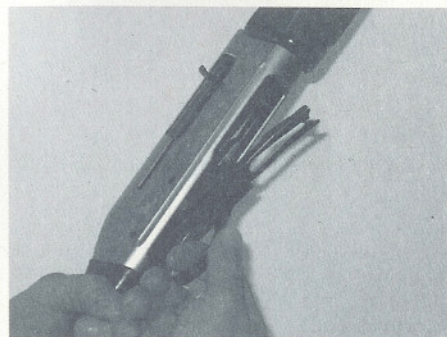


Fig. 17

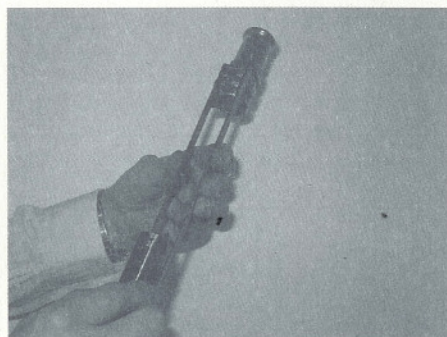


Fig. 18



Fig. 19

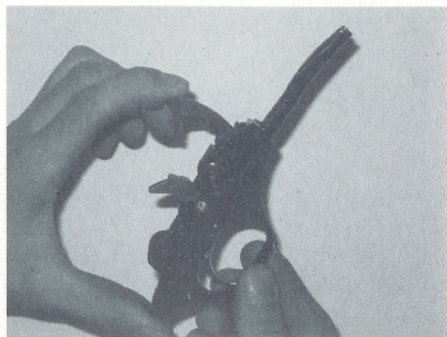


Fig. 20



Fig. 21



Fig. 22

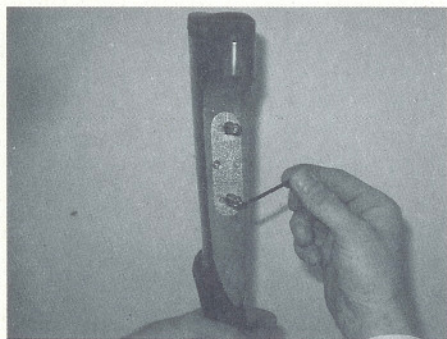


Fig. 23



Fig. 24

SEMI AUTO LION H368

cal.12/76mm - 12/3"

P142/R

